

Safety Data Sheet according to Regulation (EC) No 1907/2006 (REACH)

0.	Data Sheet Information					
	Revision date:	19.06.2018				
	Supersedes edition:	22.11.2016				
1.	Identification of the substar	nce / mixture and of the company / undertaking				
1.1.	Product identifier:					
	Chemical name: CAS No: EC No: REACH Registration numbe	Diphenylmethane diisocyanate, isomers and homologues 9016-87-9 618-498-9 r:				
	Trade name:	RAPID 44-14/ 44-03/ 4400 D				
	Trade fiame.					
		Component B – hardener (liquid part)				
1.2.	Relevant identified uses of t Designated use: Uses advised against:					
1.3.	Details of the supplier of the	e safety data sheet:				
	Company:	Tyco Electronics Raychem GmbH Tel.: +49 6151 607 1999				
	Address:	Tyco Electronics Raychem GmbH A company of TE Connectivity Group Finsinger Feld 1 85521 Ottobrunn/München				
	Germany	E-mail Support: <u>www.te.com/support-center</u>				
1.4.	Emergency telephone numb 24-hour emergency telepho Giftnotruf Berlin (poison co	ne number: Tel.: +49 (0) 30 30686 700				



2.							
	Hazards iden	tification					
		inication					
2.1.	Classification of the substance or mixture:						
		Classification according to Regulation (EC) No. 1272/2008 [CLP]:					
	Hazard class and category (code):						
	Acute toxicity	(inhalation)	Category 4	H332	Harmful if inhaled.		
	Skin irritation		Category 2	H315	Causes skin irritation.		
	Eye irritation		Category 2	H319	Causes serious eye irritation.		
	Respiratory se	ensitisation	Category 1	H334	May cause allergy or asthma symptoms or		
					breathing difficulties if inhaled.		
	Skin sensitisa		Category 1	H317	May cause an allergic skin reaction.		
	Carcinogenici		Category 2	H351	Suspected of causing cancer.		
	Specific targe			11005			
	single exposu		Category 3	H335	May cause respiratory irritation.		
	Specific targe (Inhalation) - r						
	(Innalation) - I	repeated ex	Category 2	H373	May cause damage to organs (respiratory		
			Category 2	11373	organs) through prolonged or repeated		
					exposure if inhaled.		
	Supplementar	rv informatic	n	FUH204	Contains isocyanates. May produce an allergic		
	(CLP VO Ann			2011204	reaction.		
		on 2, paragi	apri <u>2</u>)				
2.2. 2 2 1			Dogulation (F	C) No. 12	72/2008 [C] D/GHS1-		
2.2.1.					72/2008 [CLP/GHS]:		
	Hazardous co						
	Dipnenyimeth	ane disocya	anale, isomer	s and non	ologues (CAS No: 9016-87-9)		
	Hazard picto	arame					
		Hazard pictograms:					
	(GHS08 + GHS07)						
	Signal word:		Da	nger			
	Signal word:		Da	nger			
	Signal word: Hazard state		Da	nger			
	-			nger			
	Hazard state	ments:	nhaled.	nger			
	Hazard state H332	ments: Harmful if i Causes ski	nhaled.				
	Hazard state H332 H315	ments: Harmful if i Causes ski Causes sei	nhaled. n irritation. rious eye irrita	ation.	otoms or breathing difficulties if inhaled.		
	Hazard state H332 H315 H319	ments: Harmful if i Causes ski Causes sei May cause May cause	nhaled. n irritation. rious eye irrita allergy or ast an allergic sk	ation. hma symp			
	Hazard state H332 H315 H319 H334 H317 H351	ments: Harmful if i Causes ski Causes sei May cause May cause Suspected	nhaled. n irritation. rious eye irrita allergy or ast an allergic sk of causing ca	ation. hma symp kin reactior incer.			
	Hazard state H332 H315 H319 H334 H317 H351 H335	ments: Harmful if i Causes ski Causes sei May cause May cause Suspected May cause	nhaled. n irritation. rious eye irrita allergy or ast an allergic sk of causing ca respiratory ir	ation. hma symp kin reactior incer. ritation.	1.		
	Hazard state H332 H315 H319 H334 H317 H351	ments: Harmful if i Causes ski Causes sei May cause May cause Suspected May cause May cause	nhaled. n irritation. rious eye irrita allergy or ast an allergic sk of causing ca respiratory ir damage to o	ation. hma symp kin reactior incer. ritation.			
	Hazard state H332 H315 H319 H334 H317 H351 H335 H373	ments: Harmful if i Causes ski Causes sei May cause May cause Suspected May cause May cause exposure if	nhaled. n irritation. rious eye irrita allergy or ast an allergic sk of causing ca respiratory in damage to o inhaled.	ation. hma symp kin reactior incer. ritation. rgans (res	n. piratory organs) through prolonged or repeated		
	Hazard state H332 H315 H319 H334 H317 H351 H335	ments: Harmful if i Causes ski Causes sei May cause May cause Suspected May cause May cause exposure if	nhaled. n irritation. rious eye irrita allergy or ast an allergic sk of causing ca respiratory in damage to o inhaled.	ation. hma symp kin reactior incer. ritation. rgans (res	1.		
	Hazard stater H332 H315 H319 H334 H317 H351 H355 H373 EUH204	ments: Harmful if i Causes ski Causes sei May cause May cause Suspected May cause May cause exposure if Contains is	nhaled. n irritation. rious eye irrita allergy or ast an allergic sk of causing ca respiratory ir damage to o inhaled. socyanates. M	ation. hma symp kin reactior incer. ritation. rgans (res	n. piratory organs) through prolonged or repeated		
	Hazard stater H332 H315 H319 H334 H317 H351 H335 H373 EUH204 Precautionar	ments: Harmful if i Causes ski Causes sei May cause May cause Suspected May cause May cause exposure if Contains is	nhaled. n irritation. rious eye irrita allergy or ast an allergic sk of causing ca respiratory ir damage to o inhaled. socyanates. M	ation. hma symp kin reactior incer. ritation. rgans (res lay produc	n. piratory organs) through prolonged or repeated e an allergic reaction.		
	Hazard state H332 H315 H319 H334 H317 H351 H335 H373 EUH204 Precautionar P260	ments: Harmful if in Causes ski Causes sen May cause May cause Suspected May cause May cause exposure if Contains is ry statemen Do	nhaled. n irritation. rious eye irrita allergy or ast an allergic sk of causing ca respiratory ir damage to o inhaled. socyanates. M ts: not breathe c	ation. hma symp kin reactior incer. ritation. rgans (res lay produc	n. piratory organs) through prolonged or repeated e an allergic reaction. gas/mist/vapours/spray.		
	Hazard state H332 H315 H319 H334 H317 H351 H335 H373 EUH204 Precautionar P260 P280	ments: Harmful if in Causes sei May cause May cause Suspected May cause May cause exposure if Contains is ry statemen Do We	nhaled. n irritation. rious eye irrita allergy or ast an allergic sk of causing ca respiratory in damage to o inhaled. socyanates. M ts: not breathe c ar protective	ation. hma symp in reaction incer. ritation. rgans (res lay produc dust/fume/g gloves/eye	n. piratory organs) through prolonged or repeated e an allergic reaction. gas/mist/vapours/spray. e protection/face protection.		
	Hazard state H332 H315 H319 H334 H317 H351 H335 H373 EUH204 Precautionar P260 P280 P302+P352	ments: Harmful if i Causes ski Causes sei May cause May cause Suspected May cause exposure if Contains is ry statemen Do We IF	nhaled. n irritation. rious eye irrita allergy or ast an allergic sk of causing ca respiratory in damage to o inhaled. ocyanates. M ts: not breathe c ar protective ON SKIN: Wa	ation. hma symp incer. ritation. rgans (res lay produc dust/fume/g gloves/eye ish with ple	n. piratory organs) through prolonged or repeated e an allergic reaction. gas/mist/vapours/spray. e protection/face protection. enty of soap and water.		
	Hazard state H332 H315 H319 H334 H317 H351 H335 H373 EUH204 Precautionar P260 P280	ments: Harmful if i Causes ski Causes sei May cause May cause Suspected May cause exposure if Contains is ry statemen Do We IF o	nhaled. n irritation. rious eye irrita allergy or ast an allergic sk of causing ca respiratory in damage to o inhaled. socyanates. M ts: not breathe c ear protective ON SKIN: Wa INHALED: Re	ation. hma symp kin reaction ncer. ritation. rgans (res lay produc dust/fume/g gloves/eye sh with pla move victi	n. piratory organs) through prolonged or repeated e an allergic reaction. gas/mist/vapours/spray. e protection/face protection.		
	Hazard stater H332 H315 H319 H334 H317 H351 H355 H373 EUH204 Precautionar P260 P280 P302+P352 P304+P340	ments: Harmful if i Causes ski Causes sei May cause Suspected May cause exposure if Contains is ry statemen Do We IF o IF I	nhaled. n irritation. rious eye irrita allergy or ast of causing ca respiratory ir damage to o inhaled. socyanates. M ts: not breathe c ear protective ON SKIN: Wa INHALED: Re not ble for b	ation. hma symp incer. ritation. rgans (res lay produc gloves/eye sh with ple move victio preathing.	n. piratory organs) through prolonged or repeated e an allergic reaction. gas/mist/vapours/spray. e protection/face protection. enty of soap and water. m to fresh air and keep at rest in a position		
	Hazard state H332 H315 H319 H334 H317 H351 H335 H373 EUH204 Precautionar P260 P280 P302+P352	ments: Harmful if i Causes ski Causes sei May cause Suspected May cause May cause exposure if Contains is ry statemen Do We IF (Cor P338	nhaled. n irritation. rious eye irrita allergy or ast of causing ca respiratory in damage to o inhaled. socyanates. M ts: not breathe c ear protective ON SKIN: Wa INHALED: Re mfortable for b	ation. hma symp incer. ritation. rgans (res lay produc gloves/eye sh with ple move victioneathing. se cautiou	n. piratory organs) through prolonged or repeated e an allergic reaction. gas/mist/vapours/spray. e protection/face protection. enty of soap and water. m to fresh air and keep at rest in a position sly with water for several minutes.		
	Hazard stater H332 H315 H319 H334 H317 H351 H355 H373 EUH204 Precautionar P260 P280 P302+P352 P304+P340	ments: Harmful if i Causes ski Causes sei May cause May cause Suspected May cause exposure if Contains is y statemen Do We IF (Cor P338 IF I Re	nhaled. n irritation. rious eye irrita allergy or ast an allergic sk of causing ca respiratory in damage to o inhaled. ocyanates. M ts: not breathe c ear protective ON SKIN: Wa INHALED: Re mfortable for k IN EYES: Rin move contact	ation. thma symp tin reaction incer. ritation. rgans (res lay produc dust/fume/g gloves/eye ish with ple move viction oreathing. se cautiou lenses if p	n. piratory organs) through prolonged or repeated e an allergic reaction. gas/mist/vapours/spray. e protection/face protection. enty of soap and water. m to fresh air and keep at rest in a position		



2.3.	Other hazards: People with hypersensitivity or history of respiratory diseases (e.g. asthma, chronic bronchitis) should avoid handling this product for safety reasons. The onset of symptoms in the respiratory tract may be delayed for several hours after overexposure. Vapours and aerosols are the main hazards to the respiratory tract.			
3.	Composition / information on ingredients			
3.1. 3.1.1	Substances / mixtures: . Description: Diphenylmethane diisocyanate, isomers and homologues; techn. ("polymeric") MDI (pMDI)			
3.1.2	. Hazardous ingredients: Substance / mixture: CAS No: EC No: Weight %: Classification according to			

Substance / mixture:	CAS No:	EC No: Weight %	6: Classification according to 1272/2008/EC:
Polymeric MDI	9016-87-9	618-498-9 ≤ 100 %	Acute Tox. 4 (inhalation), H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2 (inhalation), H373
The substance/mixture	contains:		
4,4'-Methylene diphenyl diisocyanate REACH Registration nu Index No: 615-005-00-9	101-68-8 mber : 01-21 ²	202-966-0 25%- 60% 19457014-47	Classification according to 1272/2008/EC: Acute Tox. 4 (inhalation), H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2 (inhalation), H373

3.1.3. Additional information:

See section 8, exposure control and personal protective equipment.



4.	First	aid	measures

4.1. Description of first aid n	
4.1.1. General information:	Remove contaminated clothing immediately and
	wash thoroughly before reuse.
4.1.2. Following inhalation of a	
in high concentration:	Move victim to fresh air, keep warm and
	allow to rest. If the victim has difficulty breathing, medical attention is
442 Following skin contact:	required.
4.1.3. Following skin contact:	Immediately wipe off, then wash affected areas thoroughly with soap and water for at least 15 minutes. Apply skin cream carefully
	afterwards.
4.1.4. Following eye contact:	Immediately flush eyes by hold eyelids apart and
4.1.4. I blowing eye contact.	rinsing thoroughly with plenty of water for at least 15 minutes.
	Then seek medical attention from an eye specialist.
4.1.5. Following ingestion:	Rinse mouth thoroughly; drink plenty of water.
	Do not induce vomiting. Immediate medical attention required.
4.2. Most important sympton	ns and effects, both acute and delayed:
Health status, which ago	
by exposure:	Excessive exposure may aggravate existing asthma and other
	respiratory disorders (e.g. emphysema, bronchitis, reactive airways
	dysfunction syndrome).
	.,
	iate medical attention and special treatment needed:
Note to physician:	Specific antidotes do not exist. Medical treatment should
	focus on controlling symptoms and the patient's clinical condition.
	May cause respiratory sensitisation and asthma-like symptoms; broncholytics, expectorants and antitussives may be
	useful.
	Treat asthma-like bronchospasm with beta2-agonists (inhaled) and
	oral or parenteral corticosteroids. Respiratory symptoms, including
	pulmonary oedema, may occur delayed. Individuals who have
	experienced significant exposure should be kept under observation
	for 24-48 hours to check for signs of respiratory distress. Sufficient
	ventilation and oxygen supply must be ensured. In case of existing
	sensitisation to isocyanates, a physician should be consulted with
	regard to contact with other sensitising or respiratory irritating
	substances in the working environment.



5.	Firefighting measures	
5.1.	Extinguishing media:	Dry powder, foam, CO ₂ . In cases of larger fires, water spray should be used. Do not use direct water jet. May spread fire.
5.2.	Special hazards arising from Special exposure hazards ca	
5.3.	Advice for fire-fighters: Protective measures:	Wear self-contained breathing apparatus. Fire-fighters must wear fire-resistant personal protective equipment and chemical protection. Do not inhale fumes.
5.4.	Other precautions:	Dispose of fire residues and contaminated fire fighting water in accordance with local regulations. Do not empty into drains. Fire in vicinity poses risk of pressure build-up and rupture. Containers at risk from fire should be cooled with water and, if possible, removed from danger area.
6.	Accidental release measures	
ν.		

6.1.	Personal precautions, protec Applicable procedures:	tive equipment and emergency procedures: Provide ventilation. In case of gases/vapours, respirator and full chemical protective suit are required.
6.2.	Environmental precautions:	Prevent discharges into soil, water courses, sewers or drains.
6.3.	Methods and material for cor Cleaning products:	ntainment and cleaning up: Cover with moist, absorbent material (e.g. sand, sawdust, calcium silicate hydrate-based chemical absorber). After 1 hour, transfer to a container but do not seal container (generation of carbon dioxide). Keep damp and store in a safe place in open air for 7-14 days. Gasoline, kerosene, paint thinner
6.4.	Reference to other sections:	



7.	Handling and storage	
7.1.	Precautions for safe hand	dling:
		The product must not come into contact with water.
		Ensure there is good ventilation in the storage and working areas.
		The work space should be provided with adequate air extraction.
		Avoid inhalation of vapour/spray. It is recommended to periodically
		check the concentration of diisocyanates in the air. Contact with
		copper, copper alloys or galvanised surfaces must be avoided. It
		is recommended to use stainless steel or soft steel with a suitable
		lining. Do not store in open containers; keep product in containers
		with airtight seals. Do not use damaged containers or drums;
		damaged and punctured drums should be emptied and disposed of
		properly.
		Depending on the production parameters, any uncovered surfaces
		of polyurethane mouldings produced using this raw material may
		contain traces of substances (e.g. starting and reaction products,
		catalysts, release agents) with hazardous characteristics. Skin
		contact with traces of these substances must be avoided. When
		demoulding or otherwise handling freshly moulded polyurethane
		parts, protective textile gloves must be worn as a minimum. The
		palm and finger areas of such gloves should preferably be coated
		on the outside with nitrile rubber, PVC or PUR. Protective gloves
		should be changed daily. The wearing of protective clothing suited
		to the conditions normally encountered when handling freshly
		moulded polyurethane parts is recommended.
	Fire and explosion protect	
		Keep away from ignition sources. Do not smoke.
7.2.	Conditions for safe stora	ge, including any incompatibilities:
	Storage:	Keep in tightly closed containers in a cool, dry and well-ventilated
	-	place. Products based on isocynatates react with water and
		generate carbon dioxide.
		This can cause dangerous pressure build-up in closed containers.
	Storage conditions:	Prevent frost and heating above 40°C. Short-time warming up to
	-	50°C is possible.
	Storage temperatures:	+5°C to +40°C
	Recommended	
	Storage temperature:	~ +20 °C
	Storage class:	10 (flammable liquids, flash point > 60°C)
	-	, ,
7.3.	Specific end uses:	Three-component PUR-resin for potting. Consult technical
		guidelines for the use of this substance/mixture.



8. Exposure controls / personal protection

8.1. Control parameters:

8.1.1. Occupational exposure limits (OEL) for respirable aerosols:

Substance/ mixture	CAS No:	Source	Occupational exposure limit value	Peak limit	Remarks
Polymeric MDI	9016-87-9	TRGS 900	0.05 mg/m³	1;=2=(I)	Respirable fraction,
4,4'-Methylene diphenyl diisocyanate	101-68-8	TRGS 900	0.05 mg/m³	1;=2=(I)	absorbed through the skin, respiratory sensitiser

United Kingdom (UK):

UK Workplace Exposure Limits (WEL), as per EH40 document (Health & Safety Executive).

Substance/mixture	CAS No:	Bases	Туре	Value	Remarks
Polymeric MDI	9016-87-9	EH40 WEL	TWA	0.02 mg/m ³	measured as NCO, SEN
Polymeric MDI	9016-87-9	EH40 WEL	STEL	0.07 mg/m³	measured as NCO, SEN
4,4'-Methylene diphenyl diisocyanate	101-68-8	EH40 WEL	TWA	0.02 mg/m ³	measured as NCO, SEN
4,4'-Methylene diphenyl diisocyanate	101-68-8	EH40 WEL	STEL	0.07 mg/m ³	measured as NCO, SEN

8.1.2. Biological limit values (BGW , DE):

4,4'- Methylene diphenyl diisocyanate (CAS No: 101-68-8):

As per TRGS 903:

Investigation parameter	BGW (DE)	Test-material	Time of sampling
4,4'-Diaminodiphenyl-	10 µg/g	Urine	End of exposure/end of
methane	Creatinine		shift

8.1.3. Exposure limits at intended use: ---

8.1.4. DNEL/PNEC-values:

4,4'-Methylene diphenyl diisocyanate (CAS No: 101-68-8):

DNEL Worker:

DNEL type	DNEL value	Remark
DNEL acute dermal, short-term (local)	28.7 mg/cm ²	
DNEL acute dermal, short-term (systemic)	50 mg/kg bw/day	
DNEL acute inhalation (local)	0.1 mg/m ³	
DNEL acute inhalation (systemic)	0.1 mg/m ³	
DNEL long-term inhalation (local)	0.05 mg/m ³	
DNEL long-term inhalation (systemic)	0.05 mg/m ³	



DNEL Consum	ier:
-------------	------

DNEL type	DNEL value	Remark
DNEL short-term oral (acute, systemic)	20 mg/kg bw/day	
DNEL acute dermal, short-term (local)	17.2 mg/cm ²	
DNEL acute dermal, short-term (systemic)	25 mg/kg bw/day	
DNEL acute inhalation (local)	0.05 mg/m ³	
DNEL acute inhalation (systemic)	0.05 mg/m ³	
DNEL long-term inhalation (local)	0.025 mg/m ³	
DNEL long-term inhalation (systemic)	0.025 mg/m³	

PNEC

PNEC type	PNEC value	Remark
PNEC aquatic, freshwater	1 mg/l	
PNEC aquatic, marine water	0.1 mg/l	
PNEC soil	1 mg/kg	
PNEC wastewater treatment plant (WWTP)	1 mg/l	

8.2. Exposure controls:

8.2.1. Technical protective measures:

For use at high temperatures ensure adequate ventilation and/or use closed filling, transfer, metering and mixing equipment if possible.

8.2.2. Personal protective equipment:

 Eye protection:
 Tightly fitting safety goggles. Eye washes should be provided.

 Hand protection:
 In case of potential skin contact the use of polyethylene (PE)

 gloves for single use give sufficient protection. These gloves resist penetration > 30 min. Damaged gloves should be replaced. In case of prolonged or recurrent contact, choose appropriate gloves as per EN 374-3:

 Polychloroprene – CR:
 Thickness >= 0.5 mm
 Breakthrough time >= 480 min

Folychiolopier	IE – CR.		Dieakiniouyn inne 7– 400 min.
Nitrile rubber –	- NBR:	Thickness >= 0.35 mm	Breakthrough time >= 480 min.
Butyl rubber –	IIR:	Thickness >= 0.5 mm	Breakthrough time >= 480 min.
Fluorocarbon r	ubber– FKM:	Thickness >= 0.4 mm	Breakthrough time >= 480 min.
	Recomment	dation: dispose of contai	minated gloves.
Body protection:	For this mat	erial, use impervious pro	otective clothing. The selection
	of specific it	ems such as face shield	l, gloves, boots, apron or full suit
	depends on	the activity and the wor	k process.
Respiratory protection: In workplace		es that are not ventilated	sufficiently and at increased
	temperature	es, the following respirate	ory protection is required:
	protective m	nask with an appropriate	glass filter – type A1 according

to standard EN 14387. General protection and hygiene measures:

Only handle product if there is adequate ventilation. Provide general or local exhaust ventilation to control airborne levels of harmful vapors below the limits.

The odour and irritation effect of this product are not intense enough to alert at overexposure. Keep separated from food. Do not eat, drink or smoke during work. Wash hands thoroughly before breaks and at the end of the workday. Avoid contact with eyes, skin and clothing. Keep work clothes separate from street clothes. Decontaminate and dispose of soiled clothing (see section 13).

8.2.3. Environmental exposure controls:



The mixture should not be allowed to enter drains, water courses or soil.

9.	Physical and chemical properties	
9.1. 9.1.1	Information on basic physical and Appearance: Physical state: Colour:	d chemical properties: liquid (at 1013 mbar/ 20°C) dark brown
	Odour:	earthy, musty
9.1.2	. Safety relevant basic data: Melting point: Boiling point: Flash point: Ignition temperature: Lower explosion limit: Upper explosion limit: Vapour pressure (20°C): Density at 23°C (EN ISO 1183-1): Viscosity at 20°C (DIN 53019): Solubility:	crystallisation < 10° C > 200° C (DIN 53171) > 200° C (DIN EN 22719) > 400° C (DIN 51794) N/A N/A < 0.00001 mbar Approx. 1.24 g/cm ³ Approx. 200 mPa·s Insoluble in water, reacts with water at the interface releasing CO ₂ and forming solid, insoluble high melting polyurea.
	N/A: not applicable	
9.1.3.	Physical hazards:	Not known.
9.2.	Other information:	None.



10. Stability and reactivity	
10.1. Reactivity:	No dangerous reaction known under conditions of normal use. Products based on diisocyanates like TDI and MDI react with many materials to release heat. The reaction rate increases with temperature as well as with increased contact; these reactions can become violent. Contact is increased by stirring or if the other material acts as a solvent. Products based on diisocyanates such as TDI and MDI are not soluble in water and will sink to the bottom, but react slowly at the interface to solid polyurea. Reaction with water will generate carbon dioxide and heat.
10.2. Chemical stability:	Stable under recommended storage conditions. Polymerises at around 200°C with evolution of CO ₂ .
10.3. Possibility of hazardous rea	ections: Exothermic reaction with amines, amine-containing products, heavy metal salts and alcohols. Formation of CO2 with water. This can cause pressure build-up in closed containers.
10.4. Conditions to avoid:	Do not overheat. Avoid temperatures exceeding 40°C. Temperatures above 160°C can cause it to react with itself. Decomposition begins at temperatures above 200°C. The formation of gases during decomposition can build up pressures in closed systems.
10.5. Incompatible materials:	Acids, alcohols, amines, ammoniac, alkaline substances, water, metal compounds, humid air, strong oxidizing agents. Isocyanates react with many substances. The speed of reaction increases with temperature and contact area. Reactions may become violent. The reaction between isocyanates and polyoles generates heat.
10.6. Hazardous decomposition p	
	No hazardous decomposition products if handled and stored correctly.



11.	Toxicological information		
11.1.	Information on toxicological effects:		
	Acute toxicity: Animal data:		
	Polymeric MDI (CAS No: 90 LD50 (oral, rat): LD50 (skin contact, rabbit): LD50 (inhalation, rat):	 >16-87-9): > 10000 mg/kg (Method: OECD Test Guideline 401) > 9400 mg/kg (Method: OECD Test Guideline 402) ~ 310 mg /m³ (aerosol); 4-hr exposure (Method: OECD Test Guideline 403) 	
	LD50 (oral, rat):	socyanate (CAS No: 101-68-8): > 10000 mg/kg (Method: OECD Test Guideline 401) > 9400 mg/kg (Method: OECD Test Guideline 402) ~ 0.49 mg /l (aerosol); 4-hr exposure (Method: OECD Test Guideline 403)	
	<u>Skin corrosion/skin irritatio</u> Polymeric MDI (CAS No: 90 Primary skin irritation:		
	4,4'-Methylene diphenyl dii Primary skin irritation:	socyanate (CAS No: 101-68-8): Rabbit: irritating (Method: OECD Test Guideline 404)	
	Assessment/classification:	irritating to skin.	
	<u>Eye damage/irritation:</u> Polymeric MDI (CAS No: 90 (CAS No:: 101-68-8): Primary	16-87-9) and 4,4'-Methylene diphenyl diisocyanate	
	mucosal irritation:	Rabbit: not an irritant (Method: OECD Test Guideline 405)	
	Other information: Based on the human occupateyes.	tional exposure data, this mixture is considered as irritating to	
	Assessment/classification: irritating to eyes.		
	<u>Sensitisation:</u> Polymeric MDI (CAS No: 9016-87-9) and 4,4'-Methylene diphenyl diisocyanate (CAS No: 101-68-8): Respiratory sensitisation:		
		Rat: sensitisation by inhalation possible. Guinea pigs: sensitising.	
	Skin sensitisation:	Guinea pigs: negative (Method: OECD Test Guideline 406) Skin sensitisation according to Magnusson-Kligman.	



	Mouse: positive (Method: OECD Test Guideline 429) Skin sensitisation (local lymph node assay (LLNA)) Toxicological study of a similar product.
Assessment/classifica	tion: Sensitisation of respiratory tract and skin possible.
	and long-term toxicity:
Polymeric MDI (CAS No Method:	o: 9016-87-9): OECD Test Guideline 453
	Application: Inhalation of an aerosol; species: rat, male/female;
	Dosage: $0 - 0.2 - 1 - 6$ mg/m ³ , time: 6 h/d, 5 d/w, for 2 yrs.
NOAEL:	0.2 mg/m ³ (max. concentration at which no adverse effects observed)
LOAEL:	1 mg/m ³ (Lowest concentration at which adverse effects observe demonstrated in animal experiments.)
Assessment/classifica	
A3363311611/1/1/2/2311/24	tion. Initiation of the hasal cavities and lungs.
	enicity, mutagenicity and toxicity for reproduction):
Germ cell mutagenicity Polymeric MDI (CAS N	
Genotoxicity in vitro:	negative (Method OECD Test Guideline 471)
,	Salmonella/microsome assay (Ames test)
Polymeric MDI (CAS N (CAS No: 101-68-8):	o: 9016-87-9) and 4,4'-Methylene diphenyl diisocyanate
Genotoxicity in vivo:	negative (Method OECD Test Guideline 474) Micronucleus test; species: rat, male, inhalation, 3x1 h/d for 3 w
4,4'-Methylene dipheny	yl diisocyanate (CAS No: 101-68-8):
Mutagenicity:	EU EC B. 13/14 Mutagenicity – Reverse Mutation Test using
	bacteria: negative
Assessment/classifica	tion: No mutagenic effects.
Carcinogenicity:	
Method:	OECD Test Guideline 453
	Application: inhalation of an aerosol; species: rat, male/female;
	Dosage: $0 - 0.2 - 1 - 6$ mg/m ³ , time: 6 h/d, 5 d/w, for 2 yrs.
Polymeric MDI (CAS N	o: 9016-87-9): negative
4,4'-Methylene dipheny	yl diisocyanate (CAS No: 101-68-8): positive
	In the animal group, at the maximum dose of 6 mg/m ³ there was an increased number of lung tumours, chronic inflammatory char
	in the nose, respiratory tract and lungs and yellowish deposits in
	respiratory tract.
Assessment/classifica	tion: Potential occurrence of tumours.



<u>Reproductive toxicity:</u> Method:

OECD Test Guideline 414

Application: inhalation of an aerosol; species: rat, female; Dosage: 0 - 1 - 4 - 12 mg/m³, time: 6 h/d, for 10 d

Prenatal developmental toxicity study:Polymeric MDI (CAS No: 9016-87-9):NOAEL:4 mg/m³4,4'-Methylene diphenyl diisocyanate (CAS No: 101-68-8):NOAEL:12 mg/m³

Assessment/classification: did not show teratogenic effects in animal experiments.

Specific target organ toxicity (single exposure):STOT SE3:Polymeric MDI (CAS No: 9016-87-9) and 4,4'-Methylene diphenyl diisocyanate(CAS No: 101-68-8):Exposure route:InhalationTarget organ:Respiratory tractCategory:Category 3 (SE 3)

<u>Specific target organ toxicity (repeated exposure):</u> STOT RE 2:		
Polymeric MDI (CAS No: 9016-87-9) and 4,4'- Methylene diphenyl diisocyanate		
(CAS No: 101-68-8): Exposure route:	Inhalation	
Target organ: Category:	Respiratory tract Category 2 (RE 2)	

Potential acute health effects:

<u>r otoritiar douto riour</u>	LC50 (rat): approx. 490 mg/m ³ (4 hours), using experimentally
	produced respirable aerosol with an aerodynamic diameter of < 5 microns.
Inhalation:	This product is a respiratory irritant and potential respiratory sensitiser: repeated inhalation of vapour or aerosol at levels above the occupational exposure limit could cause respiratory sensitisation. Symptoms may include irritation to the eyes, nose, throat and lungs, possibly combined with dryness of the throat, chest tightness and difficulty breathing. The onset of the respiratory symptoms may be delayed for several hours after exposure. A hyper-reactive response to even minimal concentrations of MDI may develop in sensitised persons.
Ingestion:	Low oral toxicity. Ingestion may cause irritation of the gastrointestinal tract.
Skin contact:	Irritating to skin. May cause sensitisation by skin contact. Animal studies have shown that respiratory sensitisation can be induced by skin contact with known respiratory sensitisers including diisocyanates. These results emphasise the need for protective clothing, including gloves, to be worn at all times when handling these chemicals or during maintenance work.



E	ye contact:	Irritating to eyes.	
S	Symptoms related to the physical, chemical and toxicological characteristics:		
In	halation:	Adverse symptoms may include the following:	
		respiratory tract irritation, coughing, wheezing and breathing	
		difficulties, asthma	
In	gestion:	No specific data.	
S	kin contact:	Adverse symptoms may include the following:	
		irritation, redness	
E	ye contact:	Adverse symptoms may include the following:	
		pain or irritation, watering, redness	
P	otential chronic health	effect:	
Ρ	olymeric MDI (CAS No:	9016-87-9):	
Μ	ethod:	OECD Test Guideline 453	
		0.2 mg/m ³ NOEC (dust and mists)	
		(Highest dose with no significant effects.)	
<u>s</u>	ummary toxicity:		
		May cause damage to organs through prolonged or repeated	
		exposure if inhaled. Once sensitised, a severe allergic reaction may	
		occur when subsequently exposed to very low levels.	
		The product causes irritation of eyes, skin and mucous membranes.	
		May cause sensitisation by inhalation and skin contact.	
	ummary assessment o		
С	arcinogenicity:	May cause cancer by inhalation. Based on the data, this is therefore	
		classified as carcinogenic.	
	utagenicity:	In vivo and in vitro tests showed no mutagenic effects.	
T	eratogenicity:	Did not show teratogenic effects in animals.	
R	eproductive toxicity:	The classification criteria are not met with the available data bank.	
11.2. O	ther information:	Not available.	



12. Ecological information

12.1. Toxicity:

Aquatic toxicity: Acute (short-term) toxicity:

Polymeric MDI (CAS No: 9016-87-9):

Effect dose	Exposure time	Species	Method	Evaluation
LC50	96 hours	Fish	OECD 203; Fish, Acute Toxicity Test, Zebrafish	> 1000 mg/l
EC50	24 hours	Daphnia	OECD 202; Acute Immobilisation Test	> 1000 mg/l
EC50	3 hours	Bacteria	OECD 209; Activated Sludge, Respiration Inhibition Test	> 100 mg/l
EC50	72 hours	Alga (Scenedesmus subspicatus)	OECD 201; Alga, Growth Inhibition Test	> 1640 mg/l

4,4'-Methylene diphenyl diisocyanate (CAS No: 101-68-8):

Effect dose	Exposure time	Species	Method	Evaluation
LC50	96 hours	Fish	OECD 203; Fish, Acute Toxicity Test	> 1000 mg/l
EC50	24 hours	Daphnia	OECD 202; Acute Immobilisation Test	> 1000 mg/l

Chronic (long-term) toxicity:

Polymeric MDI (CAS No: 9016-87-9):

Effect dose	Exposure time	Species	Method	Evaluation
NOEC	112 days	Fish	No official method.	> 10000 mg/l
NOEC	112 days	Daphnia	No official method.	> 10000 mg/l
NOEC	21 days	Daphnia	OECD 211; Daphnia magna Reproduction Test	> 10 mg/l

4,4'-Methylene diphenyl diisocyanate (CAS No: 101-68-8):

Effect dose	Exposure time	Species	Method	Evaluation
NOEC	21 days	Daphnia	OECD 211; Daphnia magna, Reproduction Test	> 10 mg/l

<u>Terrestrial toxicity:</u> <u>Toxicity to soil organisms:</u>

Polymeric MDI (CAS No: 9016-87-9):

Effect dose	Exposure time	Species	Method	Evaluation
NOEC	14 days	Eisenia fetida (Earthworm)	OECD 207, Earthworm, Acute Toxicity tests, mortality 50%	> 1000 mg/kg



Toxicity to terrestrial plants:

Polymeric MDI (CAS No: 9016-87-9):

Effect dose	Exposure time	Species	Method	Evaluation
NOEC	14 days	Avena sativa (oats)	OECD 208, Terrestrial Plant test, Seedling emergence	> 1000 mg/kg
NOEC	14 days	Avena sativa (oats)	OECD 208, Terrestrial Plant test, Seedling growth	> 1000 mg/kg
NOEC	14 days	Lactuca sativa (lettuce)	OECD 208, Terrestrial Plant test, Seedling emergence	> 1000 mg/kg
NOEC	14 days	Lactuca sativa (lettucs)	OECD 208, Terrestrial Plant test, Seedling growth	> 1000 mg/kg

Ecotoxicity assessment:

Acute aquatic toxicity:

Based on available data, the classification criteria are not applicable.

Chronic aquatic toxicity: There is no evidence of chronic aquatic toxicity.

The mixture is classified as uncritical with respect to **soil organisms**.

Due to low bacterial toxicity, there is no danger of compromising cleaning performance in biological wastewater treatment plants.

12.2. Persistence and degradability: Polymeric MDI (CAS No: 9016-87-9):

Reacts with water at the interface, with slow release of CO₂ into solid, insoluble, high-melting polyurea. According to previous experiences polyurea is inert and non-degradable.

	Exposure time	Medium/ test type	Method	Evaluation
Biological degradation	28 days	Activated sludge	OECD 302 C, Inherent biodegradability: modified MITI Test (II)	0% (not readily biodegradable)
Stability in water	20 hr (25°C)	Hydrolysis		Half-life (rapidly hydrolyzed in water)
Photodegra- dation	0.92 days (25°C)	Phototrans- formation in air; (indirect photolysis)	SRC-AOP (calculation) Sensitiser: OH radicals Sensitiser concentration: 500,000 1/cm ³	Half-life (moderate photochemical degradation of the substance with exposure to air)



12.3. Bioaccumulative potential:

Polymeric MDI (CAS No: 9016-87-9):

	Exposure time	Species	Method	Evaluation
Bioaccumu- lation	42 days	Cyprinus carpio (carp)	OECD 305 C, Conc.: 0.2 mg/l	BCF: < 14 (no significant accumulation in organisms, rapidly hydrolyzed in water)

4,4'-Methylene diphenyl diisocyanate (CAS No: 101-68-8):

	Exposure time	Species	Method	Evaluation
Bioaccumu- lation	28 days	Cyprinus carpio (carp, 6 cm)	OECD 305 E, 25°C Freshwater flow-through, Conc.: 0.8 μg/l	BCF: 92
Bioaccumu- lation	28 days	Cyprinus carpio (carp, 6 cm)	OECD 305 E, 25°C Freshwater flow-through, Conc.: 0.08 µg/l	BCF: 200 4.52% lipid content, at end of exposure.

12.4. Mobility in soil:

Partition coefficient soil/water (Koc): not available

12.5. Results of PBT and vPvB assessment: Polymeric MDI (CAS No: 9016-87-9) does not meet the criteria for classification as PBT or vPvB.

12.6. Other adverse effects::

No known significant effects or critical hazards.



13. Disposal cor	isiderations
13.1. Waste treatm	nent methods:
Recommend	ation: Dispose in compliance with local/federal regulations.
	Do not release into sewers, on the ground or into bodies of water.
Accountabili	
	pty containers
(recommend	empty containers may be added to domestic waste.
13.1.1. Product/ Pa	ckaging disposal:
European wa	aste codes/waste designations according to EWC/AVV:
	EWC keys are intended only to be recommendations for users.
	ste code for the product cannot be specified. It is only possible to assign a code
	intended use by the consumer.
	ent must be requested from the disposer.
Products in	
08 05 01*	Waste isocyanates.
08 04 09*	Waste adhesives and sealants containing organic solvents or other
	dangerous substances.
15 01 10*	Packaging containing residues of or contaminated by dangerous
	substances. (Double-bag/metal containers).
Draduata in s	
	moulded state:
08 04 10	Waste adhesives and sealants other than those mentioned in 08 04 09.

14. **Transport information** Land transport (ADR/RID/GGVSE): No dangerous goods. Inland waterways transport (ADN/ADNR): No dangerous goods. Sea transport (IMDG Code/GGVSee): No dangerous goods. Air transport (ICAO/IATA DGR): No dangerous goods. Shipment within the USA: According to § 172.101, appendix A, DOT (Department of Transportation): MDI Reportable Quantity (RQ): 5000 lbs (2270 kg) ISOPA guideline for safe loading/unloading, transporting and storage of TDI and MDI. ISOPA Order Number: PSC-0005-GUIDL-D 14.1. UN number: None. 14.2. UN proper shipping name: None. 14.3. Transport hazard class(es): None. 14.4. Packing group: None. 14.5. Environmental hazards: None. 14.6. Special precautions for use: Sensitive to low temperatures < 5°C. Sensitive to high temperatures > +40°C. Protect from

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code: inapplicable

moisture. Keep away from foodstuffs, acids and alkalis.



15.1.1	 Safety, health and environmental regulations/legislations specific for the substance or mixture: 1. EU regulations: Regulation (EC) No 1907/2006 (REACH) Annex XIV – List of substances subject to authorisation/SVHC: None of the components is listed. Regulation (EC) No 552/2009 amending Regulation (EC) No 1907/2006 in Annex XVII No 56 The restriction conditions for placing Methylene diphenyl diisocyanate (MDI) mixtures on the market. Regulation (EC) No 790/2009 Table 3.1. (Page 32) contains the identification of the substance 4,4'-Methylene diphenyl diisocyanate (CAS No: 101-68-8). Does not fall under the Directive 20012/18/EU (Seveso III). Other guidelines: ISOPA (Association of the European manufacturers of aromatic diisocyanates and polyols) 					
	guideline for safe loading/	unloading, transporting and storage of TDI and MDI.				
	Regulations in other coun US Toxic Substances Con All components of this produ under 40 CFR 720.30.					
	.1.2. National Regulations (Germany): TRGS 900 Occupational Exposure Limits (OEL value): 4,4'-Methylene diphenyl diisocyanate (total of vapours and aerosols) CAS No: 101-68-8					
	AGW (Workplace Limit):	0.005 ppm = 0.05 mg/m ³ Peak limit/excess factor 1. Hazard of sensitisation.				
	TRGS 930 Biological limits	nsitizing substances. Risk assessment and safety measures.				
	If the product is destined the chemicals (Chem Verbots)	for supply to third parties, the Regulation on the Prohibition of V) must be observed.				
	Storage class: TA Air: Water Hazard Class:	10 (flammable liquids, flash point > 60°C) Type: Organic substances, percentage class 1: 100 % 1 (slightly hazardous to water, in accordance with Annex 4 to the Directive on Water-Hazardous Substances)				
	Chemical Safety Assessm A chemical safety assessme	ent: ent for this substance / mixture is not applicable.				
		ve the manufacturer's instructions. The instructions for use must be risks to humans and the environment.				
	· · · · · · · · · · · · · · · · · · ·					



16. Other information

Abbreviations:

DNEL: Derived no effect level.

PNEC: Predicted no effect concentration.

- NOEC: No observed effect concentration.
- BCF: Bioconcentration factor (concentration in biological material).
- PBT: Persistent, bioaccumulative, toxic substance.
- vPvB: Very persistent and very bioaccumulative substance.

The information given in this Safety Data Sheet is correct to the best of our knowledge, experience and belief at the date of its publication. The information provided is designated only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as warranty or quality specification. The information only relates to the specific material and use designated and may not be valid for combinations with any other materials or in any process, unless specified in the text.