

3M QS2000

Cold Shrink Single Core Inline Joint with Cold Shrink Re-jacketing 94-AP63x-1/C Series with Mechanical Connectors

Application

3M™ QS2000 Cold Shrink Series Kits are designed for inline splicing up to 36kV Umax voltage class, Single core polymeric power cable systems with copper wire screen according to HD 620 (IEC 60502).

Kit Content

3M™ 94-AP63x-1/C Inline Joint Series includes the Cold Shrink QS2000 silicone splice body with integrated stress control device, conductive electrode, silicone elastomeric insulation and outer semi-conductive layer. Also included are Copper Screen sleeve, Constant Force springs for metallic screen, mechanical connector, and thick walled EPDM rubber Cold Shrink outer tubes to re-build the cable outer jacket.



Product Features

- The versatile design of the prefabricated one-piece cold shrink splice body allows installation on a wide range of cable sizes and types and a fast and easy installation at temperatures ranging from - 20°C to + 50°C.
- No heat or flame is needed during splice body installation.
- Mechanical connector provides quick and easy connection, with no special tooling.
- Solderless earth connection by means of Copper Stocking and Constant Force springs.
- Thick walled, EPDM rubber Cold Shrink outer re-jacketing tubes provide mechanical protection and moisture sealing of the completed Inline joints.
- No special tools are needed during splice installation.

Installation

3M™ Cold Shrink technology ensures quick, easy and safe installation of the QS2000 Splice Body and outer protection tubes by pulling and unwinding the plastic support core in counter clockwise direction. Use of special tools is not necessary.

Detailed instructions for installing the 3M QS2000 Series Inline Joints are included in each kit.

Product Identification

3M™ QS2000 Series Inline Joint kits are marked with supplier name, cable cross section ranges, voltage class and cable type, storage conditions and manufacturing codes for product traceability.

Product Selection

Kit Reference	Diameter over Cable jacket max.(mm)	Diameter over Primary Insulation (mm)	Cross Section (mm ²) 18/30(36)kV & 19/33(36)kV
94-AP630-1/C	56	28.4 – 42.0	120 – 240
94-AP631-1/C	56	28.4 – 42.0	185 – 400

Storage

The shelf life of 3M™ QS2000 Series Inline Joints is specified as 3 years.

Temperature: - 40°C to +50°C.

Performance Tests

3M™ QS2000 Inline Joint Series meets and exceeds the requirements of the European standard CENELEC HD 629.1 and IEC 60502-4. See Independent Test Report No. I0480-0E

Product Stewardship

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Regulatory Status

3M™ QS2000 Series Inline Joints are not subject of the European WEEE and RoHS Directives but meet their requirements

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3M QS2000

Cold Shrink Three Core Inline Joint with Heat Shrink Re-jacketing 94-AP23x-3/C Series with Mechanical Connectors

Application

3M™ QS2000 94-AP23x-3/C Cold Shrink Series Kits are designed for inline splicing up to 36kV Umax voltage class, Three core polymeric power cable systems with copper tape screen & armour according to HD 620 (IEC 60502).

Kit Content

3M™ 94-AP23x-3/C Inline Joint Series includes the Cold Shrink QS2000 silicone splice body with integrated stress control device, conductive electrode, silicone elastomeric insulation and outer semi-conductive layer. Also included are Copper Screen sleeve, Constant Force springs for metallic screen & armour connection, mechanical connector, and adhesive lined heavy duty Heat Shrink outer tubes to re-build the cable outer jacket.



Product Features

- The versatile design of the prefabricated one-piece cold shrink splice body allows installation on a wide range of cable sizes and types and a fast and easy installation at temperatures ranging from - 20°C to + 50°C.
- No heat or flame is needed during splice body installation.
- Mechanical connector provides quick and easy connection, with no special tooling.
- Solderless earth connection by means of Copper Stocking and Constant Force springs.
- Heavy Duty, Adhesive lined Heat Shrink outer re-jacketing tubes provide mechanical protection and moisture sealing of the completed Inline joints.
- No special tools are needed during splice installation.

Installation

3M™ Cold Shrink technology ensures quick, easy and safe installation of the QS2000 Splice Body and outer protection tubes by pulling and unwinding the plastic support core in counter clockwise direction. Use of special tools is not necessary.

Detailed instructions for installing the 3M QS2000 Series Inline Joints are included in each kit.

Product Identification

3M™ QS2000 Series Inline Joint kits are marked with supplier name, cable cross section ranges, voltage class and cable type, storage conditions and manufacturing codes for product traceability.

Product Selection

Kit Reference	Diameter over Primary Insulation (mm)	Cross Section (mm ²) 18/30(36)kV & 19/33(36)kV
94-AP230-3/C	28.4 – 40.3	120 – 240
94-AP231-3/C	28.4 – 40.3	185 – 300

Storage

The shelf life of 3M™ QS2000 Series Inline Joints is specified as 3 years.
Temperature: - 40°C to +50°C.

Performance Tests

3M™ QS2000 Inline Joint Series meets and exceeds the requirements of the European standard CENELEC HD 629.1 and IEC 60502-4. See Independent Test Report No. TR003239-1

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3M QS2000

Cold Shrink Transition / Trifurcating Joint 94-FP43x-3/C Series with Mechanical Connectors

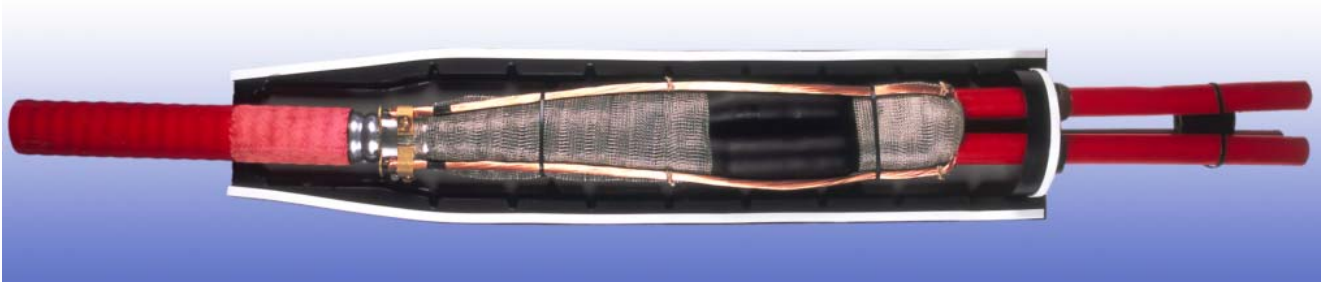
Application

3M™ QS2000 94-FP43x-3/C Series Cold Shrink Joints are designed for transition trifurcating splicing up to 36kV U_{max} voltage class, three core PILC (H and HSL Type) cables jointing to Single core XLPE cables, according to HD 620 (IEC 60502).

Kit Content

3M™ 94-FP43x-3/C Series Cold Shrink Joints include the Cold Shrink QS2000 silicone splice body with integrated stress control device, conductive electrode, silicone elastomeric insulation and outer semi-conductive layer. Also included are Copper Screen sleeves, Constant Force springs for metallic screen, mechanical connectors, and Mould Shell.

Resin packs are available separately; please refer to selection tables for further details.



Product Features

- The versatile design of the prefabricated one-piece cold shrink splice body allows installation on a wide range of cable sizes and types and a fast and easy installation at temperatures ranging from - 20°C to + 50°C.
- No heat or flame is needed during splice body installation.
- Mechanical connector provides quick and easy connection, with no special tooling.
- No special tools are needed during splice installation.
- Scotchcast resin packs provide options to install in zones 1 & 2 hazardous areas as well as standard buried applications.

Installation

3M™ Cold Shrink technology ensures quick, easy and safe installation of the QS2000 Splice Body and outer protection tubes by pulling and unwinding the plastic support core in counter clockwise direction. Use of special tools is not necessary.

Detailed instructions for installing the 3M QS2000 Series Inline Joints are included in each kit.

Product Identification

3M™ QS2000 Series Inline Joint kits are marked with supplier name, cable cross section ranges, voltage class and cable type, storage conditions and manufacturing codes for product traceability.

Performance Tests

3M™ QS2000 Inline Joint Series meets and exceeds the requirements of the European standard CENELEC HD 629.1 and IEC 60502-4. See Test Report No. TR000040-2

Product Selection; Joint Kit

Kit Reference	Application Range Guide (mm ²)	Diameter over Primary Insulation (mm)
94-FP435-3/C	120 – 240	28.4 – 42.0
94-FP436-3/C	185 - 400	28.4 – 42.0
94-FV635-5-HSL	Supplementary Kit for HSL Type Cables	

Product Selection; Resin Packs

Kit Reference	Resin Packs for Standard Applications	Resin Packs for Hazardous Area Applications
94-FP435-3/C	Type 470W	Type 1402FR
94-FP436-3/C	Qty 9 - 2.2 Litre packs	Qty 3 – 7.18 Litre packs

Storage

The shelf life of 3M™ QS2000 Series Inline Joints is specified as 3 years.

Temperature: - 40°C to +50°C at relative humidity <75%.

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